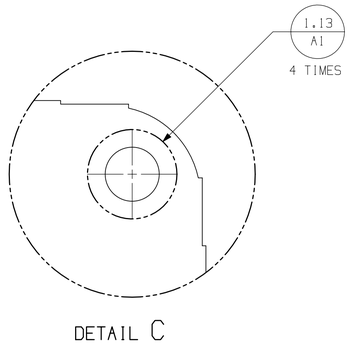
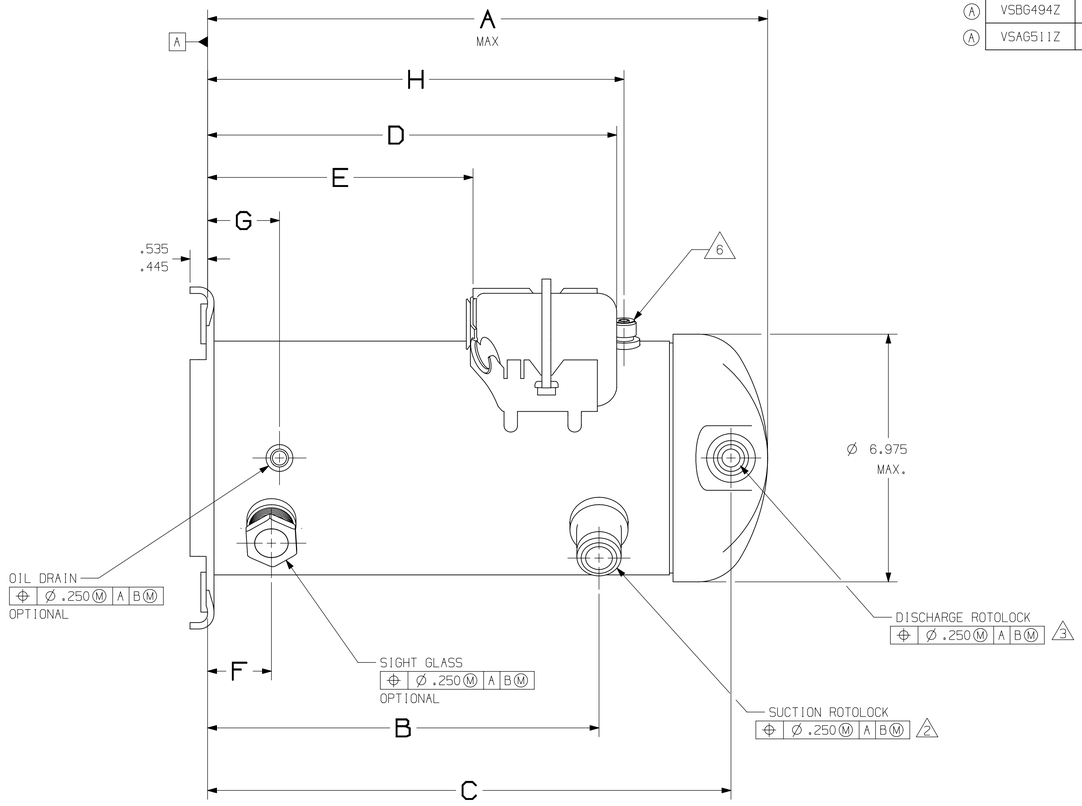
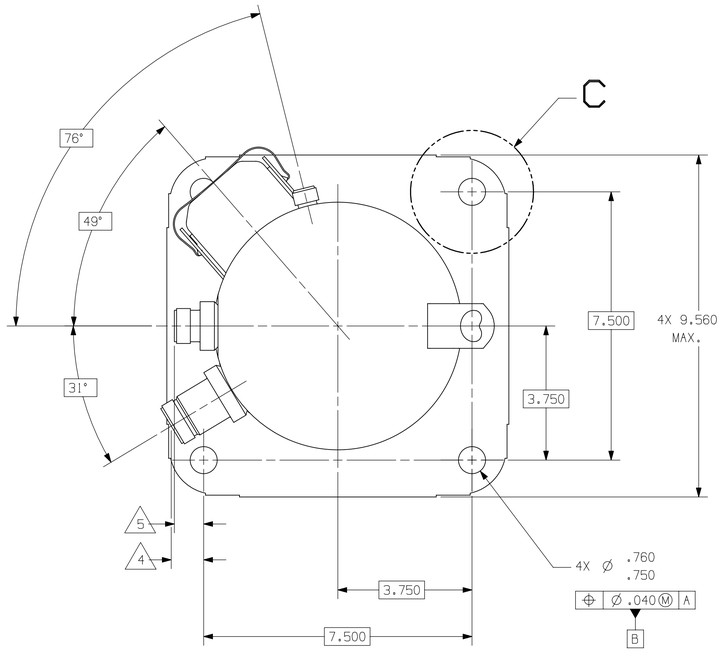
DRAWING NO.
DCVS008

	MODEL	VOLTAGE CODE	A MAX	B	C	D	E	F	G	H
	VSAG475Z	XT	15.433	10.410	14.410	(11.216)	(7.200)	1.785	2.010	11.420
	VSAG494Z	XT	15.433	10.410	14.410	(11.216)	(7.200)	1.785	2.010	11.420
	VSAG511Z	XT	15.650	10.941	14.631	(11.436)	(7.420)	1.785	2.010	11.640
	VSAG513Z	XT	15.650	10.941	14.631	(11.436)	(7.420)	1.785	2.010	11.640
Ⓐ	VSBG475Z	NA	15.433	10.410	14.410	(11.216)	(7.200)	1.785	2.010	11.420
Ⓐ	VSBG494Z	NA	15.433	10.410	14.410	(11.216)	(7.200)	1.785	2.010	11.420
Ⓐ	VSAG511Z	NA	15.650	10.941	14.631	(11.436)	(7.420)	1.785	2.010	11.640



DETAIL C





NOTES:

1. DIMENSIONS TOL ±.06 UNLESS OTHERWISE SPECIFIED.

△2 SUCTION ROTOLOCK STEEL (I.D. .760-.740) 1-1/4"-12 UNF 2A THREAD.

△3 DISCHARGE ROTOLOCK STEEL (I.D. .505-.495) 1"-14 UNF 2A THREAD.

△4 SUCTION ROTOLOCK = 0.967-0.847

△5 DISCHARGE ROTOLOCK = 0.880-0.760

△6 INJECTION ROTOLOCK STEEL (I.D. .220-.230) 11/16"-16 UNF 2A THREAD.

7. COMPRESSOR OPENINGS MUST BE PLUGGED.

▲8. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

ENGLISH

Q.A. SYMBOLS
✱ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
VS = CATEGORY IV

REL	LT	LC	DATE	CHANGE
--			---	THIS DRAWING AND ALL INFORMATION CONTAINED THEREIN IS THE PROPRIETARY AND CONFIDENTIAL PROPERTY OF TECUMSEH PRODUCTS COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED TO OTHERS, NOR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED, NOR THE INFORMATION CONTAINED THEREIN DISCLOSED, WITHOUT THE PRIOR WRITTEN CONSENT OF TECUMSEH PRODUCTS COMPANY. ANY REPRODUCTION OR DISCLOSURE MUST CONTAIN THIS NOTICE AND THAT SUCH INFORMATION SHALL NOT BE DISCLOSED TO OTHERS EXCEPT AS AUTHORIZED BY TECUMSEH PRODUCTS COMPANY AND NOT USED EXCEPT WITHOUT THE EXPRESS WRITTEN AUTHORIZATION OF TECUMSEH PRODUCTS COMPANY. ANY COPY SHALL BE RETURNED UPON REQUEST AND UPON COMPLETION OF THE PURPOSE FOR WHICH IT WAS FURNISHED. ACCEPTANCE OF THIS BROADER OR ANY DRAWING IMPLIES AGREEMENT TO THE FOREGOING. ANY DEVIATION FROM THE SPECIFICATIONS SHALL BE NOTED ON THE DRAWING AND/OR IN WRITING AND APPROVED BY TECUMSEH PRODUCTS COMPANY. UNLESS OTHERWISE SPECIFIED, THE LATEST REVISED DRAWING SHALL GOVERN.
A			29APR10	ADDED MODELS VSBG494Z VSBG511Z
B			05MAY09	ADDED CHART AND SEE NOTE 2

DWN. G.COWEN 05MAY09 | CK. ON FILE | APR. ON FILE | SCALE 1:2

DIS.CODE --

NAME SALES COMPRESSOR

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL
NOTED

DRAWING NO.
DCVS008

BANNER